

order 8831

9 Oct



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

C3-C
Job Sheet 177455



Part No: C3-C

Job Qty: 1 ea

Part Name: Single Cage



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/11/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C3-C Rev 4 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	1 pcs	5/31/18	5/31/18	0.00	0.50	Small Fab-9		
120	QC	1 pcs	5/31/18	5/31/18	0.00	0.00	QC5		
140	Packaging	1 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-1		
160	QC21-SA	1 Ea	5/31/18	5/31/18	0.00	0.00	QC21		

Part Op 100 - ASSEMBLE AS PER DWG ***HAND TIGHTEN ALL BOLTS, SPREAD COTTER PIN JUST ENOUGH SO THAT IT
Descriptions: WILL NOT FALL OUT***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5061117
AN310-10	Castellated Nut	1 Ea (1 ea)	100-Small Fab	5061118
C3-18-10	Nut, Cage Bumper	1 Ea (1 ea)	100-Small Fab	5053158
C3-18-7	Lifting Bushing	1 Ea (1 ea)	100-Small Fab	5059582
C3-18-9	Bumper	1 Ea (1 ea)	100-Small Fab	5101352
C3-19-1	Lifting Bolt	1 Ea (1 ea)	100-Small Fab	5072581
C3-19-3	Washer, Lifting Bolt	2 pcs (2 ea)	100-Small Fab	5103324
C3-19-4	Lifting Bolt Cotter Pin	1 Ea (1 ea)	100-Small Fab	5058760
C3-19C	C3 Cage	1 Ea (1 ea)	100-Small Fab	5014760
MS21044N6	Nut, Self-Lock .375-24,UNJF-3B	2 Ea (2 ea)	100-Small Fab	5099740
NAS1149C0663R	Washer	1 Ea (1 ea)	100-Small Fab	FM134573-15
NAS1149F0663P	Washer	4 Ea (4 ea)	100-Small Fab	5051477

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6-17A	2	43	0
100-Small Fab	AN310-10	1	47	0
	C3-18-10	1	143	0
	C3-18-7	1	18	0
	C3-18-9	1	2	0
	C3-19-1	1	0	0
	C3-19-3	2	0	0
	C3-19-4	1	46	0
	C3-19C	1	0	0
	MS21044N6	2	68	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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NAS1149F0663P

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943

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Part Specifications

Specifications could not be found.

Plex 5/11/18 11:31 AM Dart.lajeunesse.marie

DART
AEROSPACE

Container No: S112501



Part: C3 - C

Job No: 77455

Serial No/Batch: S112501

Revision: 4

Inspector:

Exp Date:

Instructions:

1670 Rossmore Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/21/18

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☐ Misabeled																																																																						
☐ Fit/Function																																																																						
☐ Misaligned/off center																																																																						
☐ Positioned Wrong																																																																						
☐ Outside Dimensions																																																																						
☐ Over/Under tolerance																																																																						
☐ Part Incorrect																																																																						
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☐ Drawing																																																																						
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☐ Misread																																																																						
☐ Turning Sequence																																																																						
OTHER : _____																																																																						